



## FITTING INSTRUCTIONS TO SUIT CHRYSLER VALIANT V8

### **PACEMAKER HEADERS** part no PH 2535

**IMPORTANT:** To fit column change automatic, linkage modification is necessary.  
Gearbox rod must be cut and loop inserted on top of header pipe.

#### **FIT RIGHT HAND SIDE (drivers side) FIRST**

- 1) Disconnect battery and remove plugs.
- 2) Undo brake power booster and move out of the way. It is also advisable to remove rocker cover to save from scratching and it also improves the working space around the engine.
- 3) Remove cast manifolds and rear stud and clean head surfaces.
- 4) Undo and remove centre drag link
- 5) Remove right hand engine mount bolt from underneath car. Loosen left hand side engine mounting but do not remove bolt
- 6) Jack up engine as far as possible and from underneath place header into engine bay.
- 7) Using silastic on face of header and gasket, bolt header to head but leave loose.
- 8) Gently lower engine back into position, making sure header dose not become jammed.
- 9) Once engine is lowed, replace engine mount bolt and tighten both bolts up and relocate drag link.
- 10) Finish drivers' side by tightening up header, and replacing brake power booster and rocker cover.

#### **TO FIT LEFT HAND SIDE (passenger side)**

- 1) Remove pollution canister and cast manifold, and clean head surface.
- 2) Unclip kickdown lever from back of gearbox to allow header into position.
- 3) Place header into engine bay from the top using silastic on header face and bolt up tight
- 4) Clip linkage back on kick down, and bend canister bracket to clear last header pipe.
- 5) Replace all plugs and leads.