



## FITTING INSTRUCTIONS FOR ***PACEMAKER HEADER*** PART No PH4050 / PH4055

Prepare engine bay by disconnecting battery and spark plug leads. Remove engine pipes and cast manifolds. Clean around exhaust port making sure any gasket debris is removed.

### **Fitting headers to passenger side.**

Smear silastic sealant to face of header and to the gasket. Place gasket on head and position bolt in head to match slot in header. Install header from underneath of vehicle and replace remaining bolt. It is advisable to install all of the bolts before tightening any bolts up. After header has been tightened, replace spark plug leads.

- **Note:** When installing headers to a manual it maybe necessary to rotate the slave cylinder 180 deg. to clear headers.

### **Fitting headers to drivers side.**

Cut flange between pipes 2 & 3 and separate front half of header (pipes 1 & 2) from the rear half of header (pipes 3 & 4). Slide front half of header into engine bay from underneath of vehicle (do not bolt up yet) and smear silastic sealant into sleeve. Place rear half of header into engine bay and reassemble header. Smear silastic sealant to face of header and to the gasket and complete job in the same way as the passenger side.

- **Note:** when installing headers to automatics, it maybe necessary to modify column change selector arms to clear headers and also check cooling lines are well clear of headers.