



FITTING INSTRUCTIONS TO SUIT

VE Commodore V6

PACEMAKER HEADERS part no. **PH 5080**

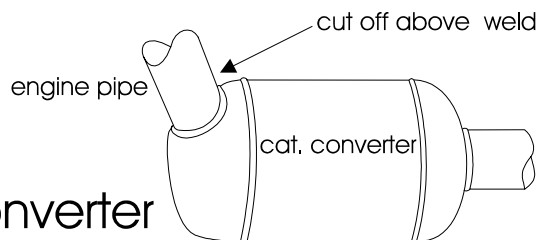
- Place an anti zapper across battery terminals
- Remove engine cover
- Remove spark plug leads
- Undo dipstick and place to one side

Note: It is necessary to remove completely

- Unplug O2 sensor
- Remove standard manifold and cat converter

Note: cut cat converter as the same as the diagram below

- **Note: It is necessary to undo steering arm from rack, replace when finished**
- Unscrew the O2 sensor and place to one side
- Place gasket onto head using the front and rear bolt
- Place headers into engine bay from underneath and tighten
- Place cut cat converter back into the same factory position behind new header
- Tack weld cat converter to flange behind the header
- Unbolt cat from header and finish off welding
- Place cat converters with gaskets back into engine bay from underneath and tighten
- Replace O2 sensor into header to finish



Engine Pipe & Cat. Converter