



FITTING INSTRUCTIONS TO SUIT COMMODORE VT 5.7 Ltr CHEV. pt no PH 5357

“IMPORTANT” do not use any sealant when fitting this product.

- Place steering on lock pointing nut to the rear for easy access.
- Place anti zapper on battery.
- Remove turtle shell .

Disconnect engine pipes unclip oxygen sensors and unbolt from flanges after cat converters.

Left Hand Side

- Unpop coolant reservoir.
- Cut cable tie and unplug temp sensor.
- Place bottle onto radiator.
- Slide heat shield up and out using a little force.
- Unbolt 2 bolts on computer carriage and place the whole assembly on top of fire wall.
- Remove leads, plugs and manifolds.
- Place gasket onto head using 2 original bolts.
- Slot header into engine bay through the top and hang onto bolts.
- Replace remaining bolts and tighten up
- Reassemble Left Hand Side by reversing instructions.

Right Hand Side

- Unbolt and remove dipstick tube.
- Unbolt steering bolt and clip.
- Place steering knuckle on top of chassis rail.
- Separate base from main part of header
- Place gasket onto head using 2 original bolts.
- From the top carefully slot header down into position
- (It helps to have someone pull the upper radiator hose back out off the way)**
- Replace knuckle and clip and replace nut and bolt.
- Trim excess thread back to nut to gain maximum clearance from headers**
- Replace remaining bolts and tighten up.
- Reassemble Right Hand Side.

Right Hand Side Base

From underneath align base to header, using the 3 bolt gasket to seal, and tighten.

These headers are designed to be used with existing system.

- Take engine pipes and cut as to fig: 1.
- Remove any remaining offcuts that maybe left inside.
- Return to underneath of car and place into position.
- Weld to supplied flanges.

